

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 13.11.27	Job No.: ENG4107NOV	ADR Yes/No: Y	ADR Date: 13.11.27	ECN #: 13- 686
Product No.: D205-594		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: CROSSTUBES		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	N	HM	
Sales Support Manager	N	NM	

Reason for Change:

Release DEOs to change magnobond to proseal

Documents Affected:

Release DEO-D205-596-101-B-2, DEO-D205-596-103-B-2, DEO-D205-596-105-B-2, DEO-D205-596-107-B-2

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP	Rev K	13.11.27
6	Update Product Compatibility Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.11.27
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.11.27
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ		13.11.28
19	Create / Update PPP's	Y	KJ		13.11.28
20	Red Decals required?	Y	KJ		13.11.28
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.11.28
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.11.28
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- DEOs released to change magnobonded supports to proseal. Assembly process is now the same as Dart's other tubes.
- Paperwork (ICA) already reflects this change
- D205-596-101/-103/-105/-107 (as well as corresponding "A" and "B" crosstubes) are now CHG 003
- D205-594-011/-013/-021/-023 (and corresponding "B" kits) are now CHG 003
- D205-594-111/-113/-121/-123 (and corresponding "B" kits) are now CHG 003
- D412-594-031/-131 is now CHG 002
- there is no need to change existing stock

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 98213 101928
 who's updated u
 13.11.29

ECN Verified & Complete: _____ Date: _____